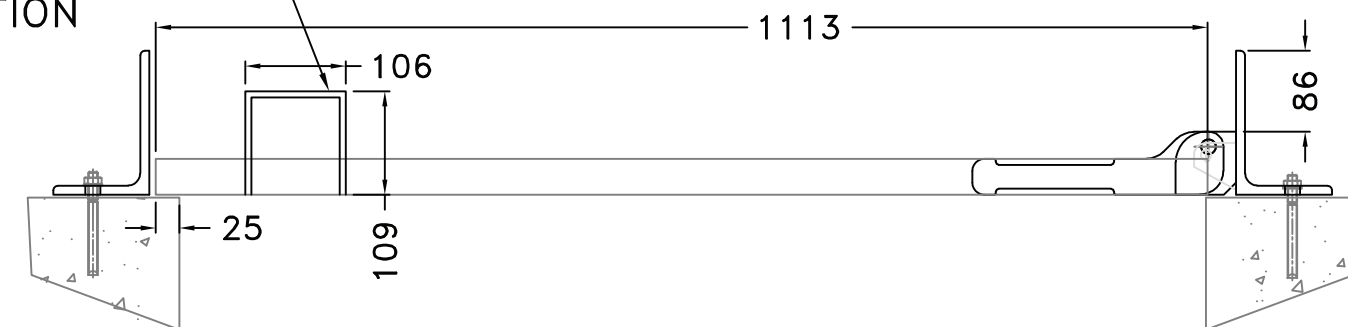


NOTE:
NOTCH GRATING
AROUND SLAM LOCK
CATCH TO NEAREST
BEARING BAR

GRATING LIFT HANDLE
TO LOCK INTO LID IN
OPEN POSITION



COMPONENTS

1. ALUMINUM L152x102x9.5 FRAME
2. 6.35mm TREAD PLATE
3. REINFORCING - TO SUIT LOADING
4. SELF LOCKING HOLD OPEN ARM
5. SS SLAM LOCK C/W OPERATING KEY, PLUG
6. LOCK HASP / LOCK BY CUSTOMER
7. SS LIFT ASSIST MECHANISM (OPTIONAL)
8. SS Ø10 PIN / 9.5mm PLATE HINGE.
9. SAFETY GRATE ALU. 38x5 (ORANGE).
10. GRATE HINGE ALU. 9.5mm PLATE

ALL HARDWARE 316 SS

MILL FINISH EXCEPT WHERE IN CONTACT
WITH CONCRETE, THEN (2) COATS OF
BITUMASTIC PAINT

ACCESS HATCH REINFORCED FOR A LIVE LOAD
OF 4.7kPa (100 psf)

SAFETY GRATE : LIVE LOAD
OF 4.7kPa (100 psf)

BAR IS 25MM ON
ORIGINAL DRAWING

REVISIONS	
TRADE-TECH INDUSTRIES	
PROJECT No.:	1792
CUSTOMER:	
DRAWING TITLE:	3200DL SG 2150X1150
DRAWN:	LUNT
CHECKED:	
DATE:	APR 11/19
SCALE:	NTS
SIZE:	C
DRAWING NUMBER:	1792-04A
REV	0

QTY:	(1) ASSY.	DIMENSIONS ARE IN MILLIMETERS U.N.O
MATERIAL:	ALUMINUM 6061-T6 U.N.O	
FINISH:	MILL U.N.O	
INSTALLED BY:	X	TOLERANCE ± -